

# Product Data Sheet



## 527PR

### White Lacquer Primer

#### Description

HELIOLAC White Lacquer Primer is formulated for optimal performance on a variety of substrates used in interior finishing. It is fast drying and easy to apply with excellent hiding and sanding properties. RTS White Lacquer Primer is designed to be used under a variety of topcoats from lacquers to precat lacquers. All systems should be checked under shop conditions prior to production for compatibility and adhesion

#### Features

- Fast Dry – For Easier Handling & Quicker Recoat
- Easy-to-Apply
- Excellent Sanding Properties

#### Use

##### Warnings

Always pre-test the system on your substrate and line conditions to verify suitability and avoid costly refinishing. Care should be taken to keep ambient temperatures above 65 deg F for substrate and coating. Abnormal conditions of temperature and humidity may adversely affect product performance.

##### Preparation

For best results, if applied over maple and birch, the surface should be freshly sanded up to 180 grit sandpaper before continuing with finishing procedures. Other substrates should be freshly sanded appropriately before finishing. Use silicon carbide paper only. Wood should be clean and dust-free with a moisture content of 6 – 8% prior to finishing. Proper sanding and preparation of the substrate is critical to achieving consistent results.

##### Mixing

Agitate Sealer well before use. The 527PR series products are primers which require no additional hardeners or catalysts. Coating will incur settling which must be thoroughly agitated before use to achieve optimal performance and uniformity. These products may be thinned using 992RT.004 Butyl Acetate at no more than 10% volume to achieve desired spray consistency.

##### Application

Agitate well before use then apply the seal coat in one smooth, even application of 3 – 4 mils wet film thickness. After 15 – 20 minutes dry time, depending on ambient conditions, machine sand (for best results) or hand sand with 240 – 320 grit, stearated silicon carbide sandpaper.

##### Clean-up

Use lacquer thinner to clean equipment. Dispose of dirty solvent and cleaning rags in a safe and appropriate manner. Solvent or lacquer soaked rags should be stored in water-filled, closed containers prior to disposal.

#### Associated Products

992RT.004.x Butyl Acetate

These products are recommended for professional application and are designed for interior use only. Failure to adhere to the recommendations as set forth on this Product Data Sheet may result in unsatisfactory results. Please consult your salesperson prior to making any modifications to these procedures. See salesperson to obtain SDS and Certified Product Data sheets if required.



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