

# Product Data Sheet



# 343ST

## Alkyd Wipe Stain Base

### Description

HELIOSTAIN Alkyd Wipe Stain Base is designed for use on wood surfaces such as cabinets, furniture, woodwork, trim, doors, etc. Alkyd Stain provides a deep rich color that enhances woods natural beauty. Alkyd Stain Base is tintable so an unlimited series of colors may be achieved. Colorants should be tested to ensure compatibility. To prevent costly refinishing, all application procedures should be tested under ambient conditions to ensure adhesion, compatibility and product appearance.

### Features

- Fast Dry for Quicker Recoat
- Easy to use
- Excellent Open Time and Workability

### Use

#### Warnings

Always pre-test the system on your substrate and line conditions verifying color and product performance to avoid costly refinishing. Care should be taken to keep ambient temperatures above 65 deg F for substrate and coating. Abnormal conditions of temperature and humidity may adversely affect product performance.

#### Preparation

Substrate should be properly prepared, freshly sanded, cleaned with air, tacked and ready to accept wiping stain.

#### Mixing

The 343ST Stain Base has been formulated to accept various tint systems. Proper tint loads must be maintained to insure acceptable results. If formulating on site, contact your local representative to verify acceptable components and volumes. Once incorporated into the base, agitation is required to fully disperse the pigments. Agitation must be performed prior to every use to insure uniform color consistency. Failure to do so will result in uneven color distribution.

#### Application

Testing should be done to determine dwell time on similar substrate to determine wipe time and pressures. Stains may be applied using Spray, Brush or Clean Cloth. Wipe stain from surface and allow to dry before applying topcoat. Dry time is effected by humidity, temperature and air movement. Please consult your salesperson for specifics to your application. Recoating, if required, may be applied after 30 minute air dry. WARNING: RECOATING MAY DARKEN COLOR. Always pretest to avoid costly refinishing.

#### Clean-up

Use lacquer thinner to clean equipment. Refer to your local regulations for specified qualities necessary in a cleaning thinner or use 992RT.003 Acetone. Dispose of dirty solvent and cleaning rags in a safe and appropriate manner. Solvent or lacquer soaked rags should be stored in water-filled, closed containers prior to disposal.

### Associated Products

**Tint** Please consult representative for complete listing

**Dye** Please consult representative for complete listing

These products are recommended for professional application and are designed for interior use only. Failure to adhere to the recommendations as set forth on this Product Data Sheet may result in unsatisfactory results. Please consult your salesperson prior to making any modifications to these procedures. See salesperson to obtain SDS and Certified Product Data sheets if required.



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