

Product Data Sheet



827PR

WB MDF Primer

Description

HELIOH2O WB MDF Primer is formulated for optimal performance on a variety of wood used in interior finishing but is best designed to seal and fill MDF. It is fast drying and easy to apply with excellent sanding properties. This waterbase primer can be top coated with all Helio WB topcoats. All systems should be checked under shop conditions prior to production for compatibility and adhesion.

Features

- Fast dry, Excellent Sanding Properties
- Formaldehyde Free/Isocyanate Free
- Low VOC/Haps Free

Use

Warnings

Always pre-test the system on your substrate and line conditions to verify suitability and avoid costly refinishing. Care should be taken to keep ambient temperatures above 65 deg F for substrate and coating. Abnormal conditions of temperature and humidity may adversely affect product performance.

Preparation

For best results, wood substrate should be freshly sanded, dust free and should be free of oils or contaminants.

Mixing

Agitate Primer well before use. The 827PR series products are Waterborne coatings and require no additional hardeners or catalysts. Because of the nature of primers to settle, agitation to remove all settling from the bottom of container will provide optimal performance and sanding characteristics.

Application

Apply the primer coat in one smooth, even application of 3 – 5 mils wet film thickness. After 20 – 25 minutes dry time, depending on ambient conditions, machine sand (for best results) or hand sand with 240 – 320 grit, steared silicon carbide sandpaper. This waterbase primer can be top coated with all Helio WB topcoats. **WARNING: WATERBORNE COATINGS SHOULD BE AGITATED IN COVERED CONTAINERS TO PREVENT SKINNING.**

Clean-up

Use water to clean equipment. Dispose of dirty rags in a safe and appropriate manner.

Associated Products

WBTC All Waterborne Topcoats

These products are recommended for professional application and are designed for interior use only. Failure to adhere to the recommendations as set forth on this Product Data Sheet may result in unsatisfactory results. Please consult your salesperson prior to making any modifications to these procedures. See salesperson to obtain SDS and Certified Product Data sheets if required.



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